



Full automatic economical PVC blowing injection moulding machine

Use and character:

1. PLC program control of industrial man-machine interface (Display of tactile screen) (Quick speed) (Precise measurement) (Full automatic operation).
2. Equipped with mould-cooling device to raise the quality and productivity, excellent efficiency in cooling.
3. Equipped with blowing system, reduce the pollution. The soles will be more lightweight, softer, highly flexible, anti-slippery and with a shining surface.
4. Occupy smaller space and less investment need.

Suitable material: PVC、TPR

Produce: various kinds of pvc soles, slipper, sandle, etc.

Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!



KR8024Q-L

项目Items	单位Units	KR8024Q-L
加工原料 Material	kind	TPR、PVC
模位数 Mould stations	stations	20、24、30
注射容量 Injection capacity (Max.)	g	800
注射精度 Injection measuring accuracy	g	±0.5
额定注射压力 Injection pressure	kg/cm ²	760
螺杆直径 Diamter of screw	mm	Φ65
螺杆转速 Rotate speed of the screw	r/min	1-160
合模力 Clamping pressure	kn	700
容模空间 Size of mold holder	mm	500x350x280
温控段数 Temperature control	point	4x1
油泵压力 Hydraulic pressure	mpa	21x1
开模行程 Opening stroke of mould	mm	360
油箱容量 Oil tank capacity	kg	450
加工产量 Output	x/h	1-150
加热功率 Power of heating plate	kw	9x1
电机功率 Power of motor	kw	18.5x1
总机功率 Total power	kw	27.5
机器尺寸 Dimension (L×W×H)	M	4.5x3.8x2.2
机器重量 Machine weight	T	7.5